

# Particle production and energy deposition studies for the Neutrino Factory target station

John J. Back\*

*University of Warwick, Coventry, CV4 7AL, United Kingdom*

Chris Densham

*STFC Rutherford Appleton Laboratory, Didcot, OX11 0QX, United Kingdom*

Rob Edgecock

*STFC Rutherford Appleton Laboratory, Didcot, OX11 0QX,  
United Kingdom and Huddersfield University, Huddersfield, HD1 3DH, United Kingdom*

Gersende Prior

*European Organization for Nuclear Research, CERN CH-1211, Genève 23, Switzerland*

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We present FLUKA and MARS simulation studies of the pion production and energy deposition in the Neutrino Factory baseline target station, which consists of a 4MW proton beam interacting with a liquid mercury jet target within a 20 T solenoidal magnetic field. We show that a substantial increase in the shielding is needed to protect the superconducting coils from too much energy deposition. Investigations reveal that it is possible to reduce the magnetic field in the solenoid capture system without adversely affecting the pion production efficiency. We show estimates of the amount of concrete shielding that will be required to protect the environment from the high radiation doses generated by the target station facility. We also present yield and energy deposition results for alternative targets: gallium liquid jet, tungsten powder jet and solid tungsten bars.

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## I. INTRODUCTION

The current baseline option for the Neutrino Factory [1] is to use a 4MW proton beam interacting with a free-flowing mercury jet to create an intense muon beam [2]. The MERIT experiment has shown a proof-of-principle demonstration of a high intensity liquid mercury jet target [3]. The interaction of the proton beam with the mercury jet creates low-energy pions that are captured by the high field ( $\sim 20$  T) solenoid and transported into a decay channel where the muons resulting from pion decay are collected and stored until they decay to neutrinos.

In this paper, we present a series of simulation studies, using the FLUKA [4] and MARS [5] computer packages, on particle production and energy deposition (radiation dose) calculations. We first show the simulation results for the so-called Study 2a geometry configuration, and then describe how the geometry needs to be modified to address various safety issues. We also compare useful muon yields and energy deposition doses for different target material alternatives. Finally, we present a study on the concrete shielding requirements that will be necessary to protect the environment from the high radiation doses emanating from the target station.

## II. SIMULATION PARAMETERS

As a starting point, the Neutrino Factory mercury jet target station geometry is based on the Study 2a configuration [6], as shown in Fig. 1, with the appropriate 20 T field map based on the dimensions and currents in the normal conducting copper ( $\sim 6$  T) and superconducting coils ( $\sim 14$  T). Variations to the geometry are made to reduce the energy deposition in the superconducting magnets, as well as incorporating more engineering considerations to the overall target station design. In all simulations, the proton beam has a transverse Gaussian profile with a root mean square radius of 1.2 mm. The kinetic energy of the proton beam is nominally set to 8 GeV, but is varied when finding the optimal number of useful muons from the target. The mercury jet is modelled as a simple cylinder with a radius of 4 mm, tilted at approximately 100 mrad to the magnetic  $z$  axis. We also investigate the yields and energy deposition for alternative targets, also tilted at 100 mrad to the  $z$  axis: liquid gallium jet, powder tungsten jet (50% density) and solid tungsten bars. The first two alternatives are also modelled as cylinders with a radius of 4 mm, while the solid target is modelled as a 20 cm long, 2 cm diameter cylinder with a density of 19.25 g/cc. The angle between the target and the proton beam at their intersection ( $z = -37.5$  cm) varies between 20 and 30 mrad, depending on the initial kinetic energy, in order to optimise pion production [7].

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\* J.J.Back@warwick.ac.uk

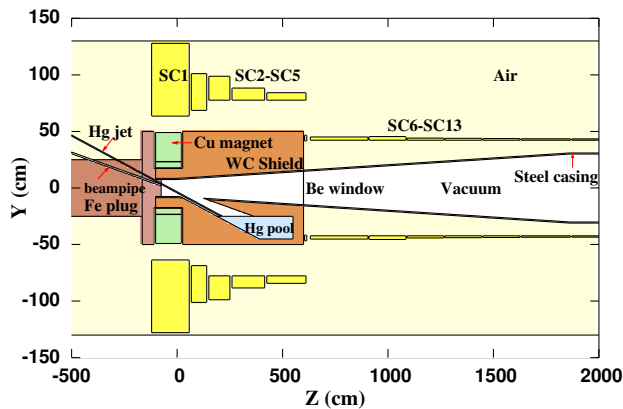


FIG. 1. Schematic of the Study 2a geometry of the Neutrino Factory target system. The shielding is comprised of tungsten-carbide (80%) with water cooling (20%). The superconducting magnets are labelled SC $n$ , where  $n = 1$  to 13.

### III. STUDY 2A GEOMETRY

#### A. Muon yields

One important figure of merit concerning the performance of the target is the total number of muons that pass through the Neutrino Factory cooling channel. This is calculated by first counting the number of pions, kaons and muons that are directly produced by the mercury jet-proton beam interaction. These secondary particles are then tracked through the solenoidal target decay channel up to  $z = 50$  m, where they enter the muon cooling system. The ICOOL simulation package [8] is then used to find what fraction of these secondary particles end up as muons (within the accelerator acceptance) at the end of the cooling channel. Figure 2 shows the expected muon yields for the Study 2a geometry target configuration, as a function of the kinetic energy of the incoming proton beam. These yields are normalised to the total number of generated protons as well as the initial beam kinetic energy. The results show that the optimum proton beam energy for producing muons is approximately 8 GeV. For a given proton beam energy, there is significant variation in the calculated muon yield, depending on what version of the simulation codes are used, as well as on the different assumptions made about the proton beam bunch spacing (0 or 3 ns). For the former, this can only be improved by updates to the simulation codes.

#### B. Energy deposition

Figure 3 shows the distribution of energy deposition in the Study 2a target station using the FLUKA simulation code, which agrees rather well with those results obtained using MARS [9]. We can see that the energy deposition

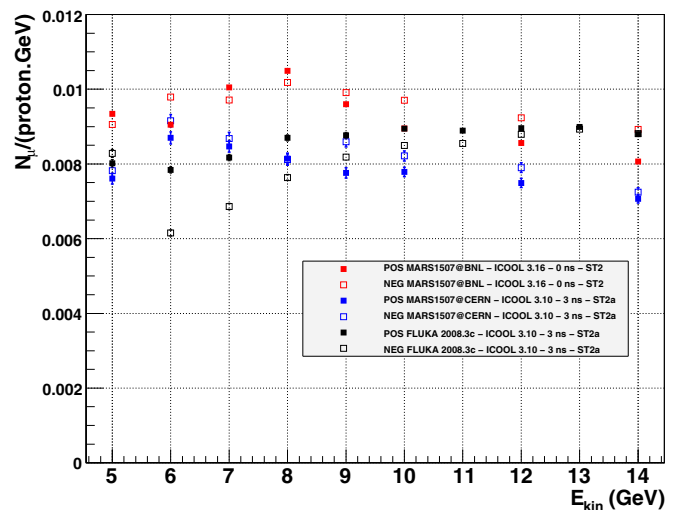


FIG. 2. The accepted muon yield per proton per GeV as a function of proton beam kinetic energy. The different points show what effect different simulation code versions have on the yield calculation results. ST2 and ST2a denote slightly different field tapering parameters.

in the first few superconducting coils is too high (53, 6 and 1 kW), meaning that they will immediately quench. To eliminate this problem, the shielding volume needs to be effectively doubled in size [10]. Previous studies have shown that the forces between the superconducting coils are very high [11], and in the present geometry there is no space for support structures between individual coils, which needs to be addressed. Another issue is that the normal conducting magnets also experience very high energy deposition rates (142 and 90 kW). This problem is avoided by removing them completely and replacing the volume with more shielding. This means that the magnetic field in the beam-jet interaction region is decreased from 20 T down to 15 T. Also note that the energy deposition in the mercury pool is quite low (13 kW). This means that the volume of the pool reservoir needs to be increased in order for it to act as an effective beam dump for protons that do not interact with the mercury jet. In the next section we explore what effect these necessary geometry changes have on both the distribution of the energy deposition and on the accepted muon yield efficiencies.

### IV. INCREASED SHIELDING GEOMETRY

Figure 4 shows the new target station geometry configuration that has increased shielding (approximately doubled in size) to protect the superconducting (SC) coils, with the normal conducting magnets removed, as well as a larger mercury pool reservoir ( $88 \text{ cm} < z < 367 \text{ cm}$ ,  $y < -15 \text{ cm}$ ,  $r < 45 \text{ cm}$ ). Table I provides the geometrical and current density parameters of the SC coils. The SC coils are arranged in triplets, each corresponding

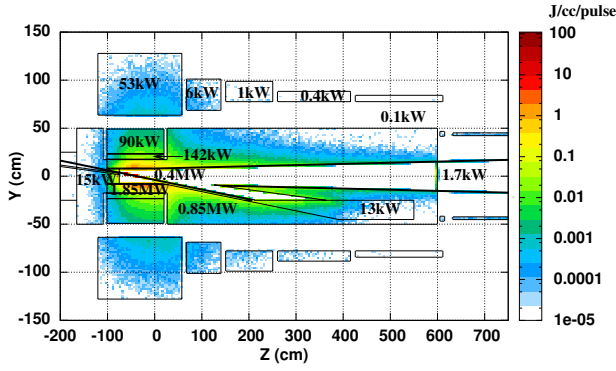


FIG. 3. Distribution of the deposited energy density (J/cc) per beam pulse (50 Hz repetition rate) in the Study 2a target system. Also shown is the estimated deposited power within various regions.

to one cryostat module. Gaps are introduced between neighbouring coils to provide space for the cryostat modules and supporting structures to hold them in place (the cooling components and their internal shielding are not included in the simulation). Each cryostat is protected by large shielding volumes, made from tungsten beads (60%) with an assumed low-grade density of 15.8 g/cc, and fast-flowing helium gas (40%), which must be used as the cooling agent, since water reacts with tungsten. Each shielding section, separated by 20 cm gaps, is surrounded by stainless steel container vessels (each with a thickness between 2 and 10 cm) that must support the  $\sim 200$  tonne weight while limiting stresses and deformations to acceptable values [12].

TABLE I. Parameters defining the superconducting (SC) coils for the new increased shielding geometry shown in Fig. 4:  $z_0$  is the initial  $z$  position,  $\Delta z$  specifies the length along  $z$ ,  $r_1$  is the inner radius,  $\Delta r$  is the radial thickness, while  $I$  is the average current density. The last column specifies the coil materials used in the FLUKA simulation, where SCon is the compound Cu (54%), Nb (24%), Ti (12%) & Kapton (10%).

Coil	$z_0$ (cm)	$\Delta z$ (cm)	$r_1$ (cm)	$\Delta r$ (cm)	$I$ (A/mm <sup>2</sup> )	Material
SC1	-240.5	355.0	120.0	75.8	19.3	Nb <sub>3</sub> Sn
SC2	114.5	72.7	120.0	64.3	22.0	Nb <sub>3</sub> Sn
SC3	273.6	48.1	120.0	75.8	26.7	Nb <sub>3</sub> Sn
SC4	459.0	21.3	90.0	57.6	33.8	Nb <sub>3</sub> Sn
SC5	534.6	319.7	90.0	4.7	40.9	Nb <sub>3</sub> Sn
SC6	929.8	11.2	90.0	50.6	41.9	Nb <sub>3</sub> Sn
SC7	1036.0	10.7	70.0	20.0	45.0	SCon
SC8	1081.7	339.5	70.0	2.5	46.7	SCon
SC9	1453.0	11.0	70.0	20.0	46.3	SCon
SC10	1534.7	10.7	70.0	20.0	45.8	SCon
SC11	1575.8	348.3	70.0	2.5	47.7	SCon
SC12	1960.3	11.0	70.0	20.0	45.8	SCon

The beam pipe is modelled as a 2 cm-thick stainless steel tapered volume, which defines the inner bore of the decay vacuum region. The beam pipe section just above the mercury pool surface is removed between  $z = 88$  and 200 cm to allow the mercury jet (and non-interacting protons) to enter the pool unhindered. The beryllium window, which separates the jet-beam interaction region from the rest of the decay channel vacuum, is moved further upstream to coincide with the edge of the first cryostat module. It consists of a 0.5 cm gap containing rapidly flowing He gas for cooling sandwiched between two 0.5 cm Be layers. The iron yoke plug has been removed to allow for space for the mercury jet nozzle injection and return flow system (which is ignored in the simulation). The mercury jet is still modelled as a simple cylinder of radius 4 mm, tilted at approximately 100 mrad with respect to the magnetic  $z$  axis.

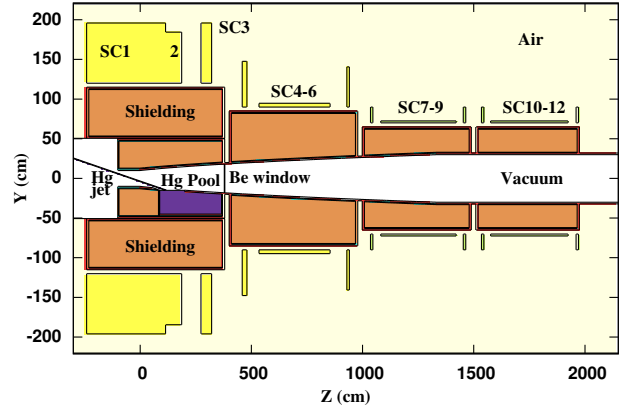


FIG. 4. Schematic of the updated target geometry configuration with increased shielding. The superconducting magnets are labelled SC $n$ , where  $n = 1$  to 12.

### A. Pion and muon yields

The removal of the normal conducting magnets implies that the peak magnetic field in the jet-beam interaction region is decreased from 20 T to 15 T. To ensure that secondary pions from the target maintain their magnetic rigidity, the inner bore radius of the beam pipe at this location is increased from 7.5 cm to 10 cm. Figure 5 shows a comparison of the axial magnetic field profile between the original Study 2a geometry and the new increased shielding geometry. The latter has a much wider magnetic field profile, which helps to capture much more secondary charged particles from the target. This can be clearly seen in Fig. 6, which shows the charged averaged yield of useful pions and muons from the target, normalised to the total number of generated protons and the initial beam kinetic energy. Using the FLUKA simulation package, these yields are calculated by finding the number of pions and muons (of both signs) that pass a

transverse plane 50 m downstream from the beam-jet interaction region, within the decay channel aperture that has a bore radius of 30 cm. In order to obtain the approximate number of useful muons for the Neutrino Factory that pass through the cooling channel, we require that these particles have kinetic energies in the range of 40 to 180 MeV.

In addition to the baseline mercury jet case, the yields from alternative target materials are also shown in Fig. 6, using the simulation parameters outlined in Sec. II. At intermediate and high beam kinetic energies (above 5 GeV), the mercury jet provides the best yields, although the performance of the solid tungsten target matches this very closely. The results show that a relative gain of 10% in the particle yield is possible if the proton beam energy is increased to 15 GeV. Note that we do not see a dramatic reduction in the yield for the tungsten powder jet, which is assumed to have an effective density of 50% of solid tungsten. The reason for this is that, even though less protons will interact with the powder target, the amount of re-absorption of secondary particles inside the target will also be lower, giving an overall figure of merit comparable to either the mercury jet or solid tungsten case. At low beam kinetic energy (below 5 GeV), there is an indication that the liquid gallium target gives the best yield compared to the other materials.

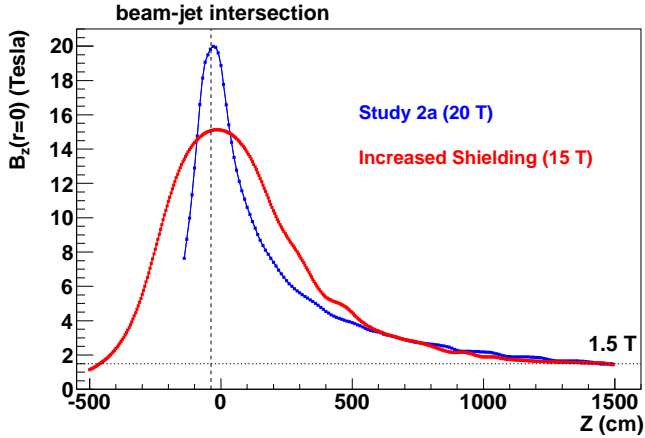


FIG. 5. Axial magnetic field profile distributions for the Study 2a and new increased shielding geometries.

## B. Energy deposition

We have seen that the change to the target station geometry has had a positive effect to the useful muon yield. The situation regarding the energy deposition for the superconducting coils is also improved. Figure 7 shows the radiation dose rate in the new target station geometry, obtained using the FLUKA simulation code, which shows that the increase to the shielding has dramatically re-

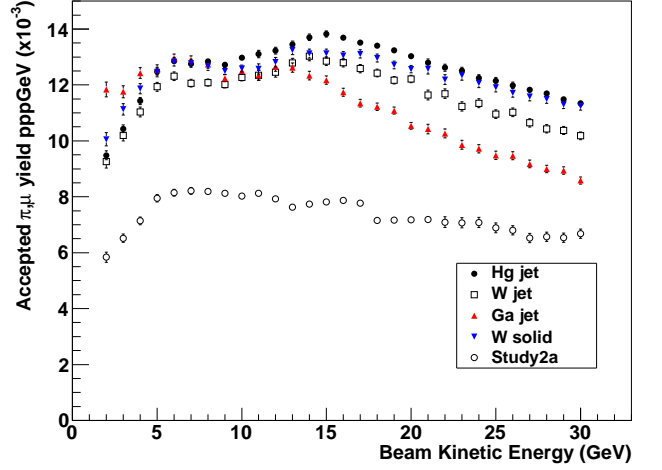


FIG. 6. The charged-averaged accepted pion and muon yield per proton per GeV for various targets in the new increased shielding geometry. Also shown are the equivalent yields for the mercury jet target in the Study 2a geometry.

duced the power deposition in the SC coils. Table II

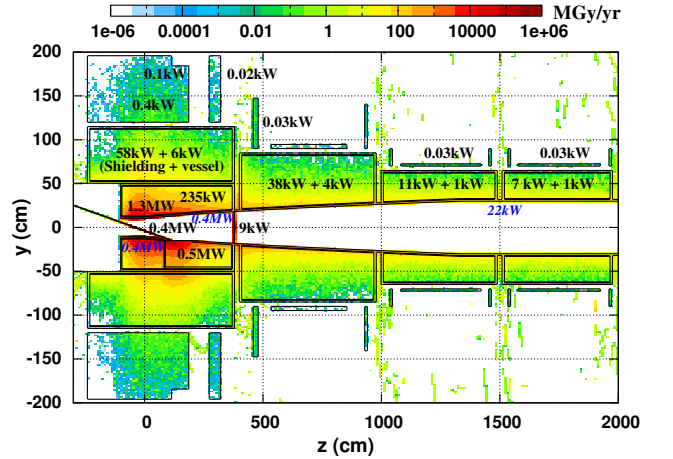


FIG. 7. Distribution of the deposited energy density in the increased shielding geometry configuration for the mercury jet target. Also shown is the estimated power deposition within various regions (blue italics denote the power deposited in the beam pipe).

provides a detailed breakdown of the deposited power in various sub-regions of the new geometry, where the uncertainties are estimated by using different initial random number seeds for the simulation. The first SC coil experiences a total power of 0.4kW, with the other coils experiencing much lower values, giving a total approximately equal to 0.6kW. These correspond to energy densities below 0.1 mW/g, which permits at least a 10 year (of  $2 \times 10^7$  s each) operational lifetime against radiation damage to their organic (MgO) insulators, assuming the maximum permitted radiation dose is 10 MGy [13].

About 2.4MW is deposited in the combined shielding

TABLE II. Power deposition in various regions of the increased shielding geometry configuration for the mercury jet, as well as for alternative target materials. For the solid tungsten bars, the pool reservoir is replaced by more shielding.

Region	Deposited power (kW)			
	Hg jet	Ga jet	W powder jet	W solid
SC coils 1–12	$0.57 \pm 0.05$	$0.67 \pm 0.06$	$0.62 \pm 0.06$	$0.55 \pm 0.06$
Lower shielding SC 1–3 ( $r < 50$ cm, $z < 83$ cm)	$1284.4 \pm 8.3$	$1034.9 \pm 8.1$	$1154.3 \pm 9.0$	$1282.6 \pm 7.1$
Lower shielding SC 1–3 ( $r < 50$ cm, $z > 83$ cm)	$234.2 \pm 3.5$	$318.5 \pm 3.6$	$284.8 \pm 4.0$	$348.2 \pm 6.2$
Upper shielding SC 1–3 ( $r > 50$ cm)	$58.3 \pm 0.8$	$82.6 \pm 1.1$	$75.8 \pm 1.0$	$41.9 \pm 0.5$
Shielding for SC 4–6	$38.0 \pm 1.7$	$45.2 \pm 2.0$	$38.8 \pm 1.9$	$26.1 \pm 1.2$
Shielding for SC 7–9	$11.0 \pm 0.7$	$11.9 \pm 0.8$	$10.8 \pm 0.8$	$8.1 \pm 0.6$
Shielding for SC 10–12	$7.4 \pm 0.7$	$8.1 \pm 0.7$	$7.1 \pm 0.8$	$5.0 \pm 0.5$
Beam pipe up to $z = 0$ cm	$352.3 \pm 2.9$	$230.8 \pm 2.3$	$303.2 \pm 3.3$	$303.0 \pm 1.9$
Beam pipe from $z = 0$ cm to end of taper	$397.6 \pm 3.6$	$499.1 \pm 4.3$	$428.7 \pm 3.8$	$338.8 \pm 4.1$
Beam pipe from end of taper	$21.7 \pm 0.9$	$24.0 \pm 1.0$	$21.1 \pm 1.0$	$14.6 \pm 0.8$
Lower shielding vessel for SC 1–3 ( $r < 50$ cm)	$7.6 \pm 0.2$	$12.5 \pm 0.3$	$9.7 \pm 0.2$	$5.7 \pm 0.2$
Upper shielding vessel for SC 1–3 ( $r > 50$ cm)	$6.0 \pm 0.1$	$9.3 \pm 0.2$	$7.8 \pm 0.2$	$4.3 \pm 0.1$
Shielding vessel for SC 4–6	$3.5 \pm 0.3$	$4.5 \pm 0.3$	$3.6 \pm 0.3$	$2.4 \pm 0.2$
Shielding vessel for SC 7–9	$0.8 \pm 0.1$	$0.8 \pm 0.1$	$0.7 \pm 0.1$	$0.6 \pm 0.1$
Shielding vessel for SC 10–12	$0.5 \pm 0.1$	$0.6 \pm 0.1$	$0.5 \pm 0.1$	$0.3 \pm 0.1$
Pool reservoir container	$10.5 \pm 0.3$	$17.1 \pm 0.4$	$14.0 \pm 0.4$	—
Pool reservoir	$460.8 \pm 9.7$	$814.1 \pm 10.6$	$655.3 \pm 11.5$	—
Jet/Target	$416.8 \pm 2.4$	$167.3 \pm 1.0$	$298.7 \pm 2.3$	$1018.5 \pm 5.2$
Be window	$8.9 \pm 0.1$	$6.3 \pm 0.1$	$8.4 \pm 0.1$	$5.1 \pm 0.1$
Total	$3320.7 \pm 14.4$	$3288.1 \pm 15.0$	$3323.8 \pm 16.3$	$3405.6 \pm 11.8$

and beam pipe sections. Removing the total heat load from these materials will prove quite challenging. The target and mercury pool receives a total power deposition approximately equal to 0.9 MW, which must be dissipated in a heat exchanger in the mercury flow return loop. The downstream Be window receives a large energy deposition of 9 kW. About 250 kW will continue into the downstream pion–muon transport system. This will contain scattered, high energy protons that must be removed by a chicane and absorber system in order to stop radiation damage to other accelerator components [14].

Table II also shows the deposited power in the various regions when alternative materials are used for the target. In general, most of the differences are seen in the energy deposition in the target itself, the shielding and the liquid/powder collection pool. Less protons interact with the liquid gallium jet target, going directly into the pool reservoir. This very slightly reduces the overall power deposited in the shielding and beam pipe sections. The reduced density in the tungsten powder jet also means that more energy is deposited in the powder collection reservoir (assumed to have the same geometry as the mercury pool), although not as much as was the case for the gallium target. In contrast, the solid tungsten target itself experiences a much larger energy deposition, corresponding to a quarter of the total beam power. Experimental work using fast, high current pulses passing through tungsten wires has demonstrated that a 20 cm-

long, 2 cm diameter tungsten target will be able to withstand the peak stresses from such an energy deposition, allowing a target lifetime of at least three years [15]. The removal of the reservoir pool for the solid target means that about 5% more energy is deposited in the shielding, with a slight reduction in the radiation dose absorbed by the downstream beam pipe.

## V. FAILURE MODES

It is important to know how the 4 MW total beam power will be distributed within the new target station geometry for specific (baseline) failure modes: when the magnetic field fails, when the mercury jet stops flowing, and when both happen together. Table III shows comparisons of the average power deposition in various regions of the target station between normal and failure-mode operating scenarios.

Under normal conditions, non-interacting protons from the beam have a trajectory that enters the mercury pool reservoir. This is illustrated by the case when there is no mercury jet target, in which more than half of the total beam power (2.6 MW) is deposited in the pool. This will produce significant agitation of the pool surface with splashes of radial velocities expected to approach  $50 \text{ m s}^{-1}$  [16]. In contrast, when there is no magnetic field present to steer the proton beam (and any

TABLE III. Power deposition in various regions of the increased shielding geometry configuration for the mercury jet for a range of operational failure modes.

Region	Deposited power (kW)			
	Nominal	No Hg jet	No <u>B</u>	No <u>B</u> & No Hg jet
SC coils 1–12	$0.57 \pm 0.05$	$0.43 \pm 0.05$	$0.50 \pm 0.05$	$0.51 \pm 0.05$
Lower shielding SC 1–3 ( $r < 50$ cm, $z < 83$ cm)	$1284.4 \pm 8.3$	$42.0 \pm 0.3$	$842.8 \pm 5.8$	$842.9 \pm 5.5$
Lower shielding SC 1–3 ( $r < 50$ cm, $z > 83$ cm)	$234.2 \pm 3.5$	$668.3 \pm 2.9$	$1370.3 \pm 9.4$	$1371.2 \pm 9.4$
Upper shielding SC 1–3 ( $r > 50$ cm)	$58.3 \pm 0.8$	$120.7 \pm 0.8$	$61.6 \pm 0.8$	$61.7 \pm 0.7$
Shielding for SC 4–6	$38.0 \pm 1.7$	$15.0 \pm 1.0$	$23.8 \pm 1.4$	$23.9 \pm 1.3$
Shielding for SC 7–9	$11.0 \pm 0.7$	$0.8 \pm 0.3$	$3.1 \pm 0.5$	$3.0 \pm 0.4$
Shielding for SC 10–12	$7.4 \pm 0.7$	$0.2 \pm 0.1$	$1.6 \pm 0.3$	$1.6 \pm 0.4$
Beam pipe up to $z = 0$ cm	$352.3 \pm 2.9$	$0.2 \pm 0.1$	$0.7 \pm 0.1$	$0.7 \pm 0.1$
Beam pipe from $z = 0$ cm to end of taper	$397.6 \pm 3.6$	$218.8 \pm 1.7$	$1013.5 \pm 5.0$	$1012.8 \pm 5.5$
Beam pipe from end of taper	$21.7 \pm 0.9$	$0.5 \pm 0.2$	$4.6 \pm 0.4$	$4.6 \pm 0.5$
Lower shielding vessel for SC 1–3 ( $r < 50$ cm)	$7.6 \pm 0.2$	$12.0 \pm 0.2$	$8.0 \pm 0.2$	$8.0 \pm 0.2$
Upper shielding vessel for SC 1–3 ( $r > 50$ cm)	$6.0 \pm 0.1$	$11.8 \pm 0.1$	$6.3 \pm 0.1$	$6.2 \pm 0.1$
Shielding vessel for SC 4–6	$3.5 \pm 0.3$	$1.9 \pm 0.2$	$2.6 \pm 0.3$	$2.6 \pm 0.2$
Shielding vessel for SC 7–9	$0.8 \pm 0.1$	$0.1 \pm 0.1$	$0.2 \pm 0.1$	$0.2 \pm 0.1$
Shielding vessel for SC 10–12	$0.5 \pm 0.1$	$< 0.1$	$0.1 \pm 0.1$	$0.1 \pm 0.1$
Pool reservoir container	$10.5 \pm 0.3$	$10.8 \pm 0.1$	$14.1 \pm 0.2$	$14.2 \pm 0.2$
Pool reservoir	$460.8 \pm 9.7$	$2603.2 \pm 4.8$	$235.9 \pm 2.5$	$237.5 \pm 2.4$
Jet/Target	$416.8 \pm 2.4$	—	$1.9 \pm 0.1$	—
Be window	$8.9 \pm 0.1$	$0.1 \pm 0.1$	$0.3 \pm 0.1$	$0.3 \pm 0.1$
Total	$3320.7 \pm 14.4$	$3707.0 \pm 6.0$	$3591.9 \pm 12.5$	$3591.9 \pm 12.6$

secondary charged particles), the energy deposition for the combined mercury jet and pool system decreases by roughly a factor of three. The proton beam almost completely misses the mercury jet target and hits only part of the mercury pool, instead dramatically increasing the energy deposition in the surrounding shielding (1.6 MW to 2.3 MW) and the nearby beam pipe section (from 0.4 MW to 1 MW). For the scenario when there is no mercury jet and no magnetic field, the results are essentially identical to the case when only the magnetic field is turned off, owing to the fact that the proton beam will miss the target in both cases.

## VI. RADIATION SAFETY

Any construction of the target station must take into account the safety requirements of the surrounding environment to prevent radiation contamination of the soil (and ground water). The entire target station must be enclosed within a concrete shielding structure of adequate thickness to stop radiation from escaping; the effective total radiation dose must not exceed 1 mSv per year [17], which is equivalent to a continual dose of  $0.1 \mu\text{Sv/hr}$ .

Figure 8 shows the estimated total radiation ambient dose equivalent from the 4 MW target station after a total irradiation time of  $2 \times 10^7$  s (1 year), using the FLUKA simulation code and AMB74 conversion factors [18]. The

target station is surrounded by a concrete shielding structure (tunnel) that is modelled as three connecting cylindrical sections, extending from  $z = -8$  m up to  $z = 30$  m, with an outer radius of 6 m. This tunnel creates a barrier between the surrounding rock, assumed to be molasse soil, and the radiation generated by the target system. The chemical composition (with mass fractions in parenthesis) assumed for the concrete is O (51.1%), Si (35.8%), Ca (8.6%), Al (2.0%), Fe (1.2%), H (0.6%), C (0.4%) and Na (0.3%), while the composition of the molasse soil is taken to be O (49.2%), Si (19.8%), Ca (9.3%), Al (6.4%), C (4.9%), Fe (4.1%), Mg (3.5%), K (1.9%), Na (0.6%), Mn (0.2%) and Ti (0.1%) [19]. The densities assumed for the concrete and molasse are 2.35 g/cc and 2.4 g/cc, respectively. For a range of cooling decay times, it can be seen that no radiation escapes the concrete shielding, which means that there will be minimal activation of the surrounding soil and ground water. We can also infer that remote handling will be mandatory for maintaining the target system; even at a radial distance of 2 m from the interaction region, the activity after 1 year of cooling is of the order of 10 mSv/hr, which greatly exceeds the safety limit for radiation workers (20 mSv/yr) [17].

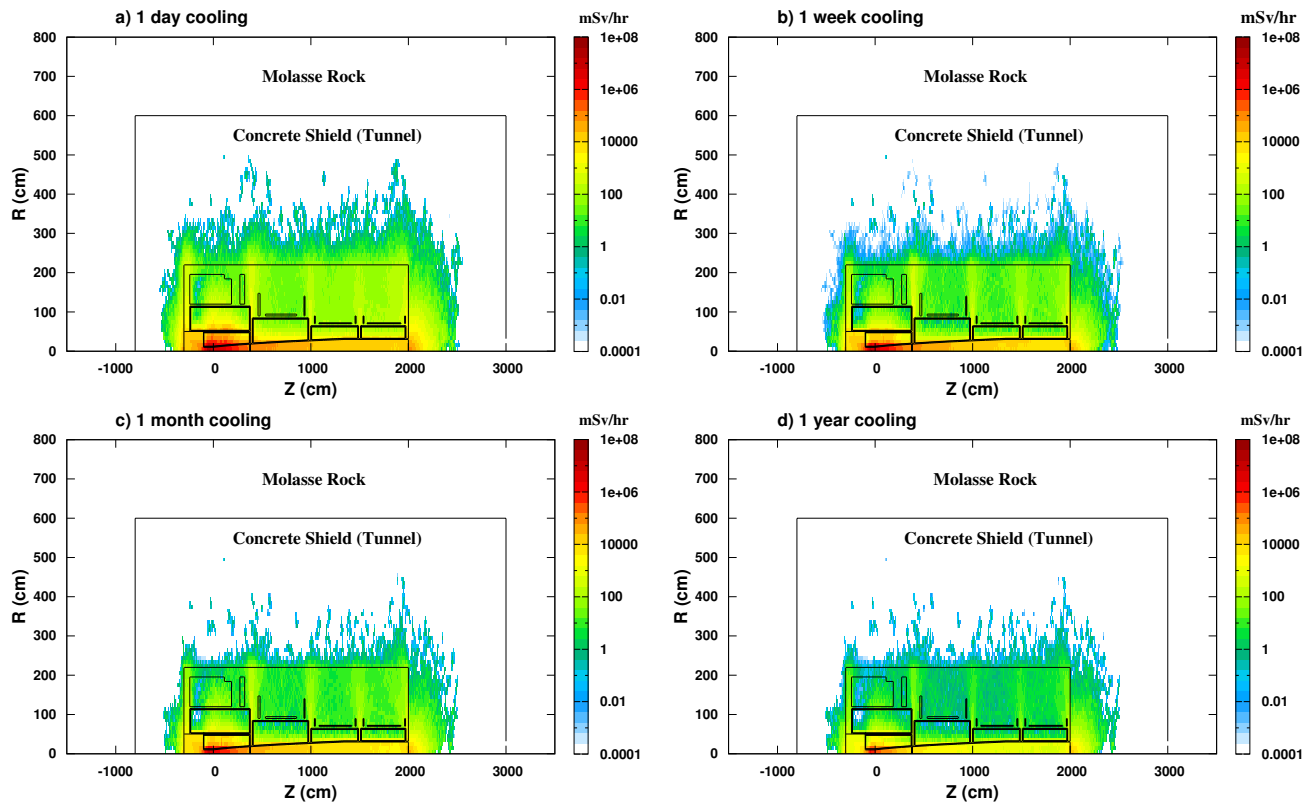


FIG. 8. Ambient dose equivalent rates for the target station, concrete shielding tunnel and surrounding underground rock.

## VII. SUMMARY

We have presented FLUKA and MARS simulation studies of the pion production and energy deposition in the Neutrino Factory target station. Compared to the original Study 2a geometry, a doubling of the shielding volume is needed to protect the superconducting coils from too much radiation damage. In addition, a reduction in the focusing magnetic field from 20 T down to 15 T does not affect the pion production efficiency, provided the inner bore radius is increased. Alternative target materials were also investigated, such as liquid gallium, and powdered and solid tungsten. Each of these offer comparable muon yields, with some differences observed in the power deposited in the target, collection pool and surrounding shielding. We have investigated what effect

various operational failure modes have on the deposited power in the target station. Finally, we have provided estimates of the amount of concrete shielding that will be needed to protect the environment from the high radiation generated by the target station, with remote handling mandatory for any maintenance work.

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